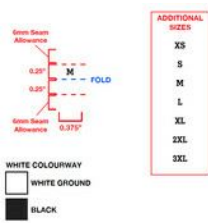


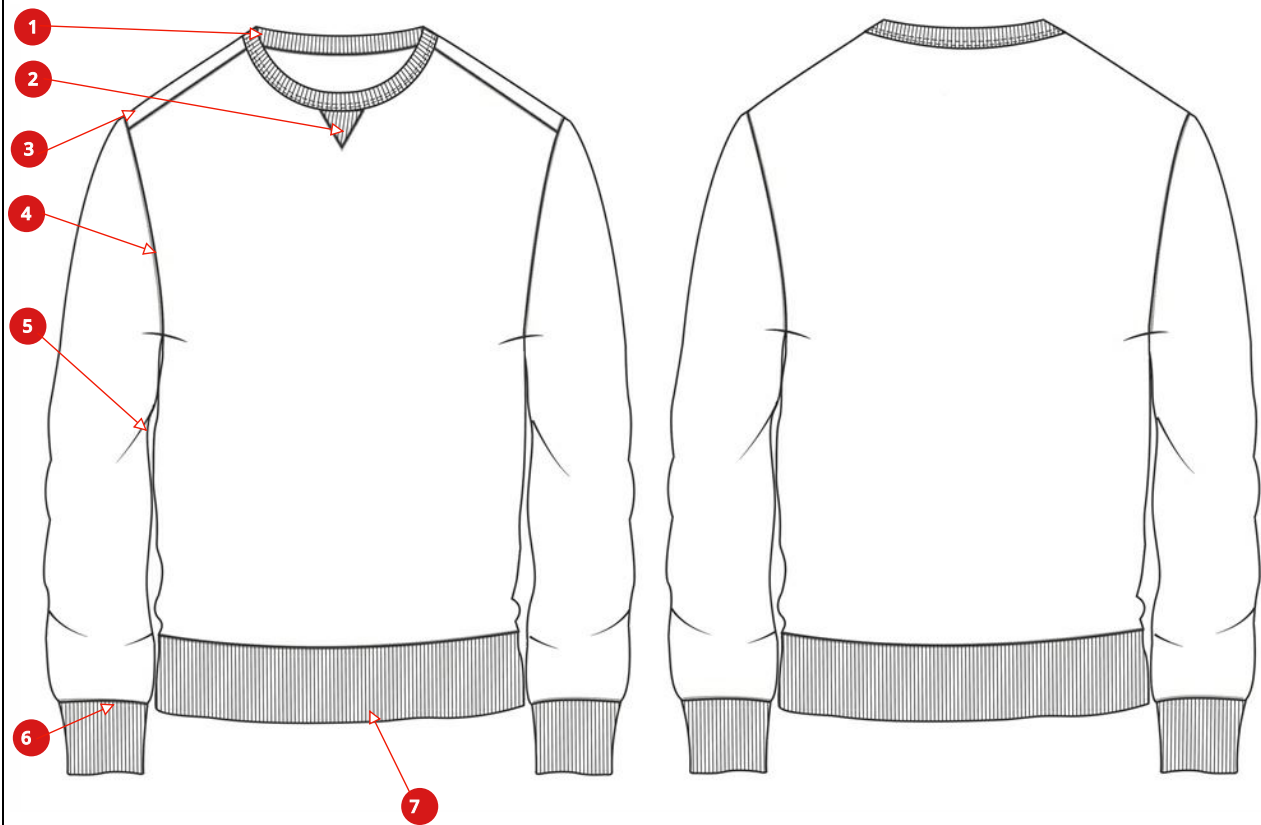
	Article Summary					Version 1			
	Article Code	C-0425-KT-6293			Product Group	TOP			
	Article Name	NBA CREWNECK			Product Sub-Category	SWEAT TOP - LS			
	Created On	12/02/24 11:37:43 AM			Season	2025 Winter			
Last Modified	12/30/24 4:56:20 PM	Life Cycle Stage			DeveTlopment				
Gender Classification		Collaboration	Sub Class D	CREWNECK	Fabrication	KNIT TOP			
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory				
								COLORS	
									HEATHER GREY (HG) HEATHER GREY
SIZES									
000, 001, 002, 003, 004, 005, 006, 007, 4XL, 008									

Bill of Material										Version 1	
	Article Code	C-0425-KT-6293					Product Group	TOP			
	Article Name	NBA CREWNECK					Product Sub-Category	SWEAT TOP - LS			
	Created On	12/02/24 11:37:43 AM	Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D			Season	2025 Winter			
	Last Modified	12/30/24 4:56:20 PM					Life Cycle Stage	Development			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		HG HEATHER GREY
Fabric											
	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D				0	Yards					BLACK BK BLACK
	2X1 RIB COTTON /LYCRA -WEIGHT TBD (FB-K1010)				0	Meter	QUALITY AS PER PROTO SAMPLE				None
Trims											
	ONE GAME MAIN LABEL (TR-LT308) OVOS24_072_T main label t-shirts				0	Each		CADICA ASIA HONG KONG LIMITED			None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				0	Each		Reca Mainetti Asia Ltd.	LBOVO175		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced			None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None
	NBA HOLOGRAM STICKER (ST104)				0	Each					None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				0	Each		Vendor Sourced			None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				0	Each					None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				0	Each		Vendor Sourced			None

Bill of Material											Version 1	
	Article Code	C-0425-KT-6293										
	Article Name	NBA CREWNECK										
	Created On	12/02/24 11:37:43 AM										
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Material Description		100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D										
Product Group		TOP										
Product Sub-Category		SWEAT TOP - LS										
Season		2025 Winter										
Life Cycle Stage		Development										
Part	Material		Placement			Qty.	UOM.	Comments	Supplier	Supplier Ref.		HG HEATHER GREY
Graphics												
	TBD - SEE ARTWORK FILE (HT-102)					0	Each					None

Material Image Sheet							Version 1
	Article Code	C-0425-KT-6293			Product Group	TOP	
	Article Name	NBA CREWNECK			Product Sub-Category	SWEAT TOP - LS	
	Created On	12/02/24 11:37:43 AM			Season	2025 Winter	
	Last Modified	12/30/24 4:56:20 PM			Life Cycle Stage	DeveLopment	
			Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D			
							
FB-K507 100% cotton heavy fleece 460gsm	TR-LT308 ONE GAME MAIN LABEL		TR-LT246 OVO 2023 Alpha Sizing Tab	LT138 TEAR-AWAY COO TAB: OVOF21_217_T	TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	
							
LT110 CC LABEL - APPAREL	TR-ST114 UPC STICKER- 1" X 2.5"		PK101 POLY BAG - GENERIC				

Construction Details - Crewneck - Heavyweight styling							Version 1
	Article Code	C-0425-KT-6293			Product Group	TOP	
	Article Name	NBA CREWNECK			Product Sub-Category	SWEAT TOP - LS	
	Created On	12/02/24 11:37:43 AM			Season	2025 Winter	
	Last Modified	12/30/24 4:56:20 PM			Life Cycle Stage	Development	
			Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D			



Comments

- 1 collarette, 1X1 RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, 2 NDL EDGE T/S TO FRONT NECK SEAM, 1/4" GAUGE. COLLARETTE SEAM SET 3/4" TOWARDS BACK FROM SHOULDER
- 2 RIB DORITO OVERLAY TO CF NECK SEAM, 3NDL COVERSTITCH
- 3 SHOULDER SEAM
Join with #512 mock safety stitch. 3NDL COVERSTITCH STRADDLE SEAM
- 4 ARMHOLE SEAM
Join with #512 mock safety stitch. 3NDL COVERSTITCH STRADDLE SEAM
- 5 SLEEVE INSEAM
Join with #512 mock safety stitch. 3NDL COVERSTITCH STRADDLE SEAM
- 6 SLEEVE CUFF
RIB BAND, DOUBLE LAYER FOLD. Join with #512 mock safety stitch. 3NDL COVERSTITCH STRADDLE SEAM
- 7 BODY BAND
RIB BAND, DOUBLE LAYER FOLD Join with #512 mock safety stitch. 3NDL COVERSTITCH STRADDLE SEAM

Measurement - crew - F/W 2025 fit										All Measurements are in Inches					Version 1		
	Article Code	C-0425-KT-6293				100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D					Product Group	TOP					
	Article Name	NBA CREWNECK									Product Sub-	SWEAT TOP - LS					
	Created On	12/02/24 11:37:43 AM									Season	2025 Winter					
	Last Modified	12/30/24 4:56:20 PM									Life Cycle Stage	Development					
POM	Description			+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL			
↓ A201	Front body length from HPS : Top			1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31			
↓ H101	Neck width :: SEAM TO SEAM			1/4	1/4	NA	7	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2			
↓ H201	Front neck drop from HPS : Crew			1/8	1/8	NA	3 5/8	3 5/8	3 11/16	3 3/4	3 13/16	3 15/16	4 1/16	4 3/16			
H301	Back neck drop from HPS Crew			1/8	1/8	NA	1 1/8	1 1/8	1 3/16	1 1/4	1 5/16	1 7/16	1 9/16	1 11/16			
H606	Neckband Height			1/8	1/8	NA	1	1	1	1	1	1	1	1			
↓ D102	Shoulder slope :: from HPS			1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16			
D103	Forward shoulder pos. at neck			1/8	1/8	0	1	1	1	1	1	1	1	1			
D108	Forward shoulder pos. at armhole			1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4			
↓ D101	Shoulder width :measured on CB body			3/8	3/8	NA	18 1/4	19	19 3/4	20 1/2	21 1/4	22 1/4	23 1/4	24 1/4			
↓ B301	Across: Chest : at mid. armhole			1/4	1/4	NA	16 1/4	17	17 3/4	18 1/2	19 1/4	20 1/4	21 1/4	22 1/4			
↓ B201	Across Back : at mid. armhole			1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2			
↓ B101	Chest width :1" below armhole			1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2			
↓ C102	Bottom width : 1" above band seam			1/2	1/2	NA	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	27			
↓ C101	Bottom width at band:inside fold edges of band/hem			1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24			
↓ E101	Armhole Straight :: measured straight			1/4	1/4	NA	8 7/8	9 1/4	9 5/8	10	10 3/8	10 7/8	11 3/8	11 7/8			
↓ G101	Bicep width:1" below armhole			1/4	1/4	NA	8 3/4	9	9 1/4	9 1/2	9 3/4	10 1/16	10 3/8	10 11/16			
↓ F101	L:Sleeve overarm fr. CB neck :: 3 x point measure			1/2	1/2	NA	34 1/4	35	35 3/4	36 1/2	37 1/4	38 1/4	39 1/4	40 1/4			
↓ G104	L/Sleeve opening: inside fold edges of cuff/hem			1/8	1/8	NA	2 15/16	3 1/8	3 5/16	3 1/2	3 11/16	3 15/16	4 3/16	4 7/16			
↓ G103	L/Sleeve :: 1" above cuff seam			1/8	1/8	NA	4 11/16	4 7/8	5 1/16	5 1/4	5 7/16	5 11/16	5 15/16	6 3/16			
F701	Sleeve Cuff Band Height			1/8	1/8	NA	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4			
A703	Body Band Height			1/8	1/8	NA	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4			
N222	Dorito width			1/8	1/8	1/8	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4			
N221	Dorito length			1/4	1/4	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2			
↓ H404	Minimum Neck Stretch			1/2	0	NA	24	24	24	24	24	24	24	24			
Comments																	
REFERENCE: Updated F/W 2025 fit - Champion fit - reduce neck width, lower front neck, raise back neck - reduce sleeve width - increase sleeve length 36 1/2" - remove inner back yoke																	